



14" BELT CUTTER BLADE REPLACEMENT INSTRUCTIONS



WARNING

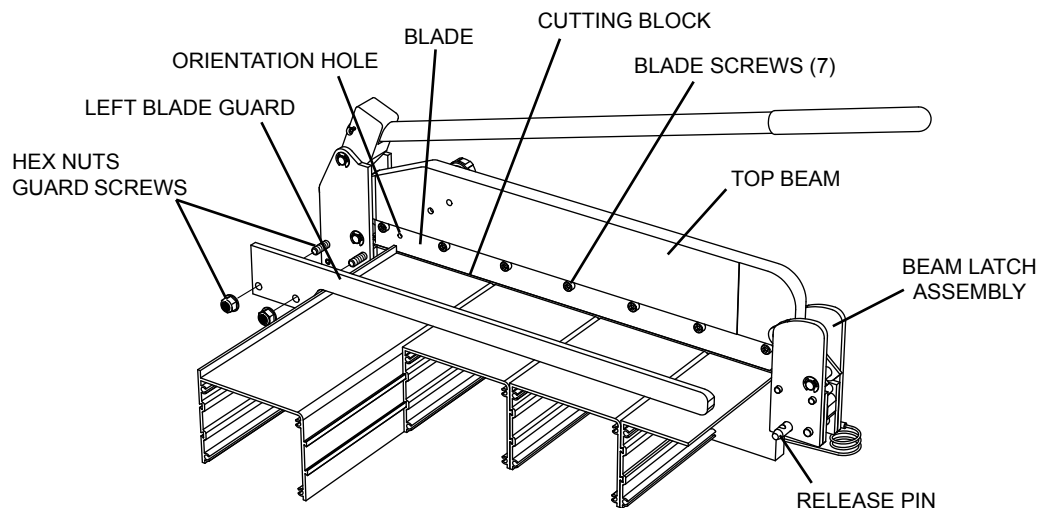
Keep fingers and hands away from razor sharp blade edge at all times.

NOTE: ALWAYS WEAR CUT-RESISTANT GLOVES WHEN WORKING WITH THE BELT CUTTER.

1. Ensure that the top beam is down, the beam latch assembly is engaged, and the release pin is fully inserted.
2. Remove the Left Blade Guard by removing the two (2) hex nuts from the guard screws and sliding the guard off the screws. If your cutter is not equipped with blade guards, perform Steps 3–9 only.

IF YOUR CUTTER IS NOT EQUIPPED WITH A BLADE GUARD SYSTEM, PLEASE CONTACT YOUR FLEXCO DISTRIBUTOR FOR A COMPLIMENTARY GUARD RETROFIT KIT (ITEM CODE 04468).

3. Remove the seven (7) screws that secure the cutting blade to the top beam.
4. Blade is now loose. Use great care when removing the blade from the cutter.
5. Dispose of blade properly, ensuring that blade edge is not exposed.
6. Do not remove protective coating from edge of new blade.
7. Position new blade so that the orientation hole is as shown below, and the slots in the blade align with the screw holes in the top beam.
8. Replace and lightly tighten the seven (7) screws that hold the cutting blade to the top beam.
9. Adjust the blade so that the edge is parallel to the cutting block. Tighten screws.
10. Carefully remove protective coating from blade edge.
11. Slide left blade guard back onto guard screws. Replace and lightly tighten hex nuts on guard screws.
12. Adjust the left blade guard so that it is parallel to the cutting block. Tighten nuts. Do not overtighten, as this will cause top beam to bind.
13. The cutter is ready for use.



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